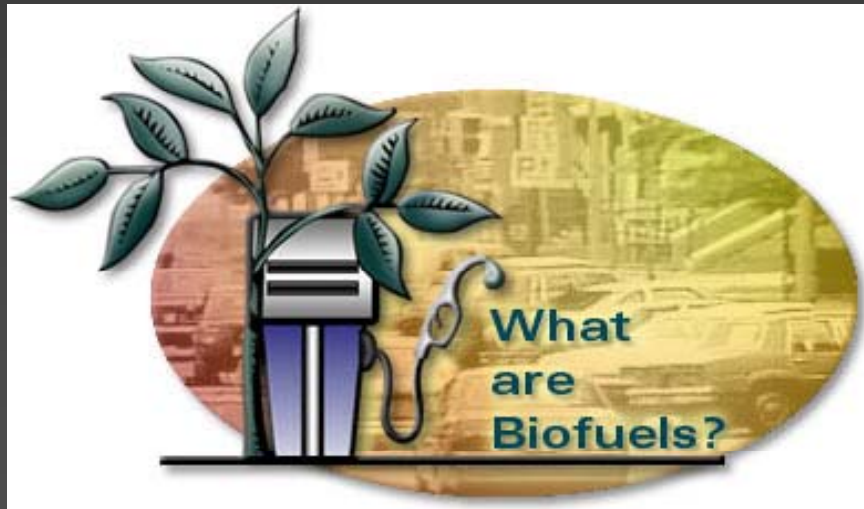


# Biofuels Primer: Technology, Energy & Environmental Balance

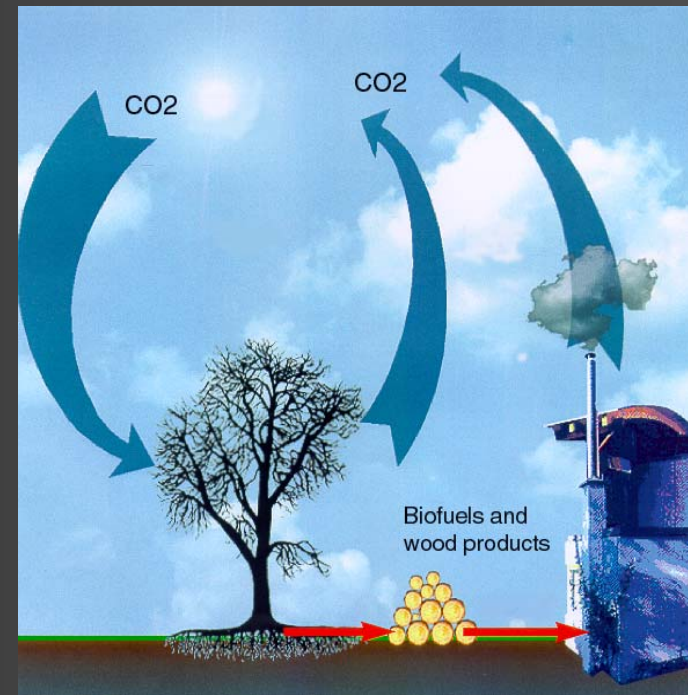


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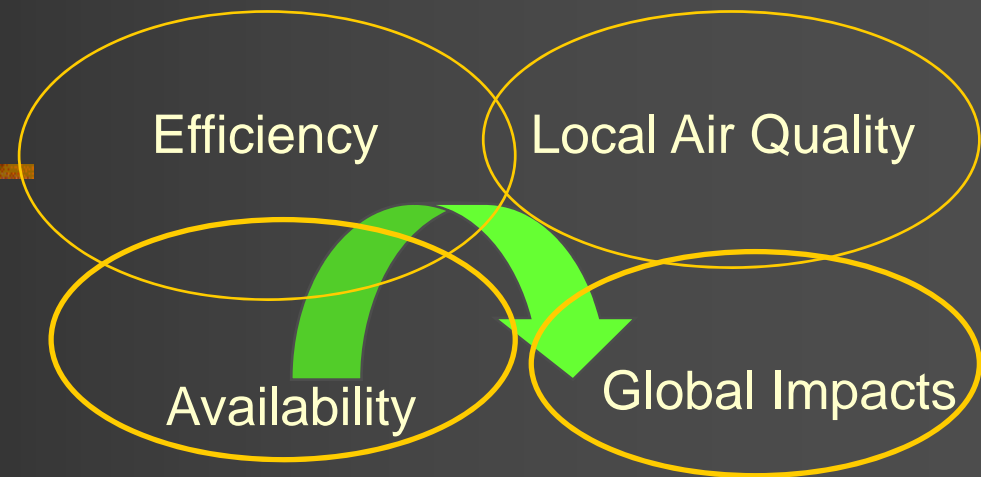
# Outline

- Rationale
- Definitions
- Key Fuels: Technologies and Properties
- Environmental & Energy Balance
- Comparative 'Well-to-Wheel' Analyses
- Conclusions
- Recommendations



# Why Biofuels?

- Energy Security –
  - Lessens dependence on imports
  - Produced domestically in many parts of the world
- Environmental Impacts
  - Reduces local air pollution from exhaust emissions
  - Contributes to global CO2 emission reduction
- Economic Impact
  - Derived from renewable sources
  - Provides income to farmers and rural areas



- Not all Biofuels are the same
  - “first generation” vs. “second generation” Biofuels
  - Differences exist also between Biofuels of the same “generation”
  - Depend on feedstocks and production process utilized



# Biofuels: Generational Differences

## First-generation -

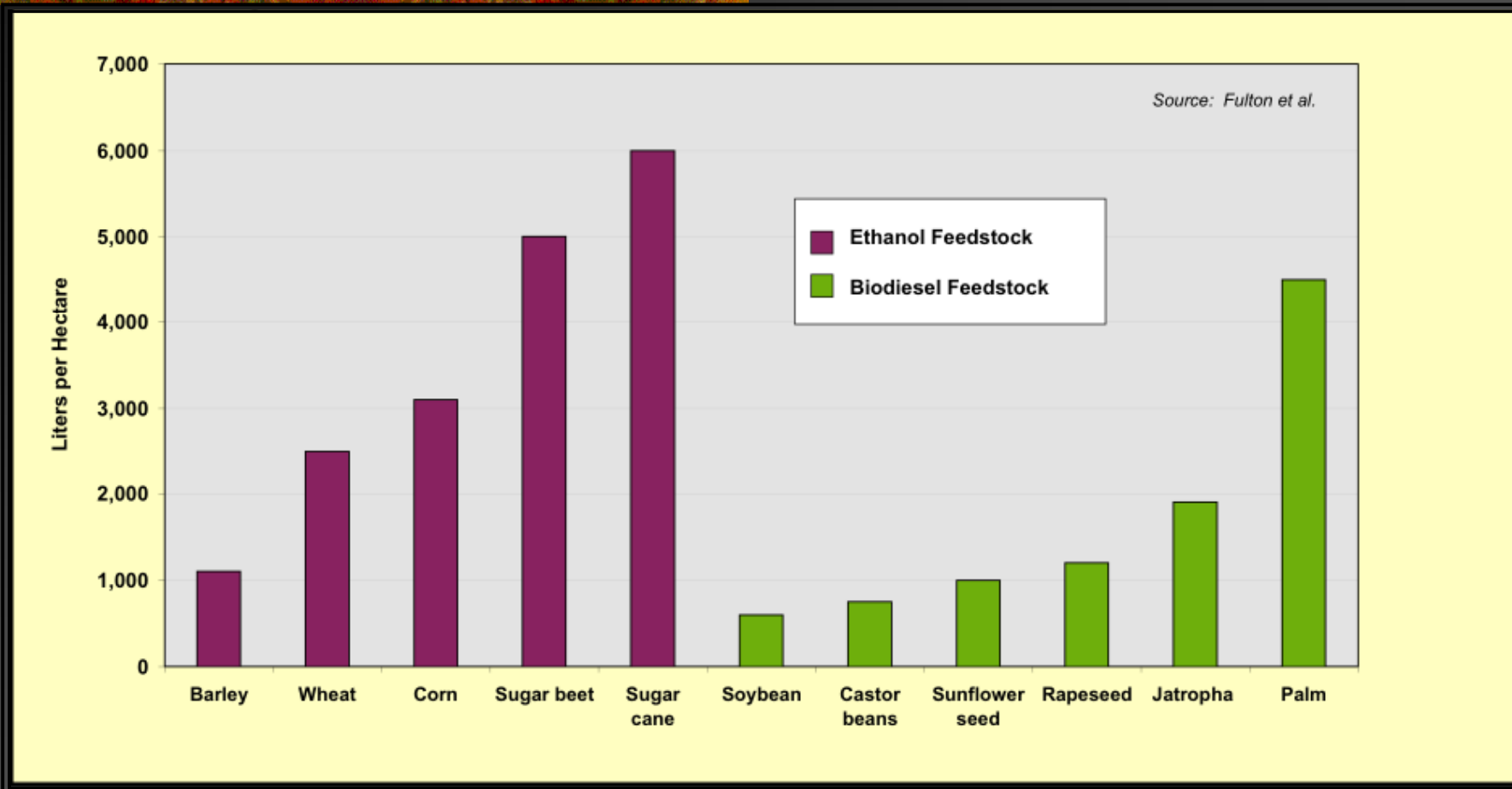
- Made from food crop feedstocks
- Two main types are used commercially
  - Ethanol and Bio-esters
- Ethanol is made by fermenting plant sugars
  - Sugar cane, corn, sugar beets
- Bio-esters are produced by a chemical reaction between vegetable oil (e.g. rapeseed or soyabean oil) and an alcohol
  - Biodiesel is a blend of bio-esters with commercial diesel fuel

## Second-generation -

- Produced from agriculture and forestry waste
  - Woodchips, straw, non-food crops
- Based on breaking down the cell lignin structure
  - Most notable are cellulosic ethanol and butanol
- Gasification of woody feedstock can be used to produce high quality synthetic fuels
  - Known as 'Biomass-to-Liquids' (BTL)



# 1<sup>st</sup> Generation Biofuels Yield: *Selected Ethanol and Biodiesel feedstock*



Source: IEA, Biofuels for Transport, 2004



# Bioethanol: Conventional Production

## *(First Generation)*

- Bioethanol is the most common Biofuel, accounting for more than 90% of total Biofuels usage
- Conventional production includes:
  - Conversion of starchy biomass into sugars, and
  - Fermentation of 5-6 carbon sugars with final distillation of ethanol to fuel grade.
- Conventional Ethanol can be produced from many feedstocks,
  - Cereal crops, corn (maize), sugar cane, sugar beets, potatoes, sorghum, cassava.
  - Co-products (e.g animal feed) help reduce production cost
  - If sugar cane is used, conversion into sugar is easier.
- Crushed stalk (bagasse) can be used to provide heat and power for the process and for other energy applications.



# Current Ethanol Use and Properties

- High octane (100+)
  - Enhances octane properties of gasoline,
  - Used as oxygenate to reduce CO emissions.
- 27% - 36% less energy content than gasoline
  - OEM's estimate 15% - 30% decrease in mileage efficiency
- Ethanol is used in low 5%-10% blends with gasoline (E5, E10) but also as E-85 in flex-fuel vehicles
  - Current blends in the U.S. are 5.7%
- Current technical drawbacks and limitations
  - Increases fuel volatility leading to more Ozone formation
  - Cannot be pre-blended into gasoline or transported via pipelines

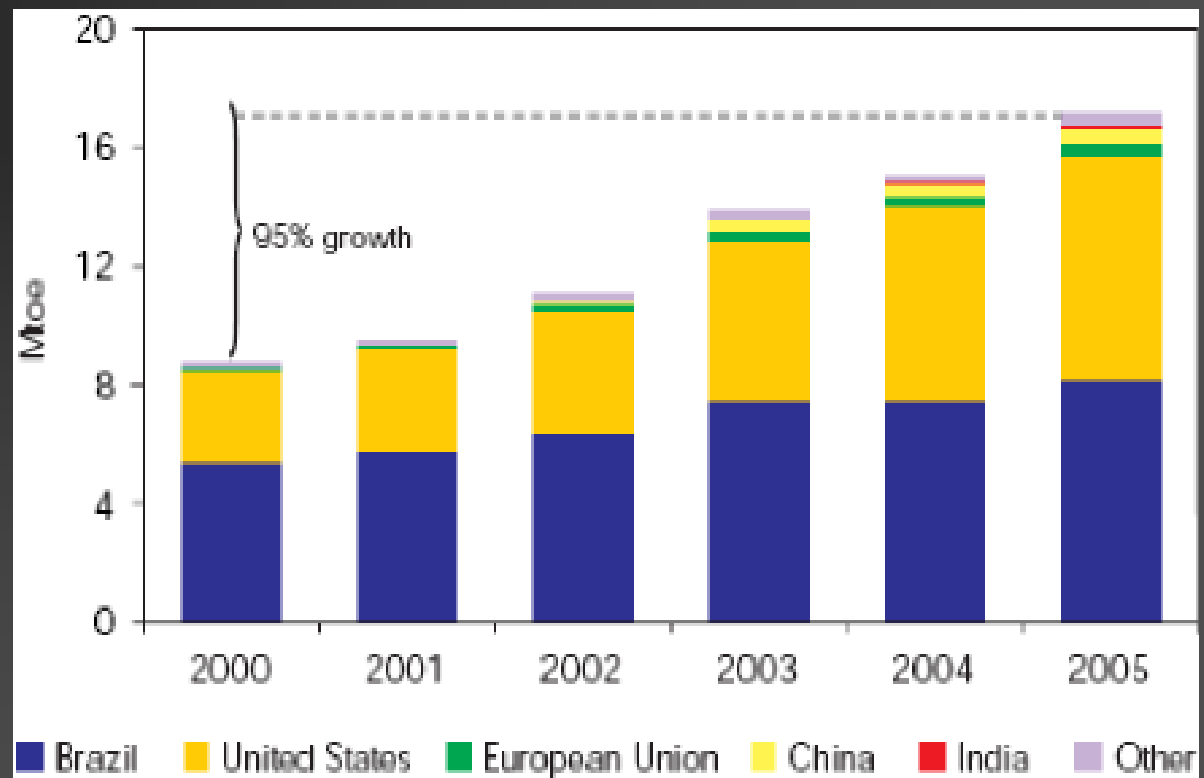


# World Ethanol Picture

■ The world's largest producers of bio-ethanol:

- Brazil - sugarcane ethanol
- United States - corn ethanol

■ In Brazil, gasoline must contain a minimum of 22% bioethanol.



*Source:* IEA analysis based on F.O.Lichts - IEA World Energy Outlook 2006





# Bioethanol: Advanced Production (*Second Generation*)

- Advanced processes utilize all available ligno-cellulosic materials,
  - Cellulosic wastes; straw; food-processing wastes, and/or
  - Dedicated fast-growing plants such as poplar trees and switch-grass
- Cellulosic feedstock could be grown on non arable land or be produced from integrated crops
- New chemical and enzymatic processes are investigated to provide for better conversion
  - pre-treatment, hydrolysis, fermentation
- Solid residues and co-products such as lignin, may inhibit hydrolysis
  - Can be extracted and used as a fuel in the production process, thus reducing cost and emissions.



# Key Steps to Advanced Bio-Alcohol Production

- Ethanol production from ligno-cellulosic feedstock includes
  - Biomass pre-treatment to release cellulose and hemicelluloses,
  - Hydrolysis to release fermentable 5- and 6-carbon sugars
  - Fermentation of sugars
  - Separation of solid residues and non-hydrolyzed cellulose, and
  - Distillation to fuel grade
- Other bio-alcohols can be also produced and used as blend stocks for gasoline
- New R&D focus on Bio-Butanol
  - Can be easily added to conventional gasoline, due to better match and lower vapor pressure



# Biobutanol: The Other Bio-Alcohol

- Has an energy content closer to that of gasoline
  - less of a compromise on fuel economy
- Can be blended at higher concentrations than bioethanol for use in standard vehicle engines
  - Currently biobutanol can be blended up to 10%v/v in the EU and 11.5%v/v in the U.S.
  - Future potential for maximum allowable limit of 16%v/v in gasoline
- Less susceptible to separation in the presence of water than ethanol/gasoline blends,
  - Allows the use of existing distribution infrastructure
  - Does not require modifications in blending facilities, storage tanks or retail station pumps.
- Suitable for transport in pipelines



# Biodiesel: Conventional Production

## *(First Generation)*

- Conventional production
  - based on trans-esterification of vegetable oils and fats through the addition of methanol (or other alcohols) and a catalyst,
  - Glycerol is a co-product of the process
  - Feedstock includes rapeseeds, sunflower seeds, soy seeds and palm oil seeds, with oil extracted chemically or mechanically
- Advanced processes
  - Replacement of methanol of fossil origin, by bioethanol to produce fatty acid ethyl ester instead of fatty acid methyl ether
  - New processes have been developed to use recycled cooking oils and animal fats



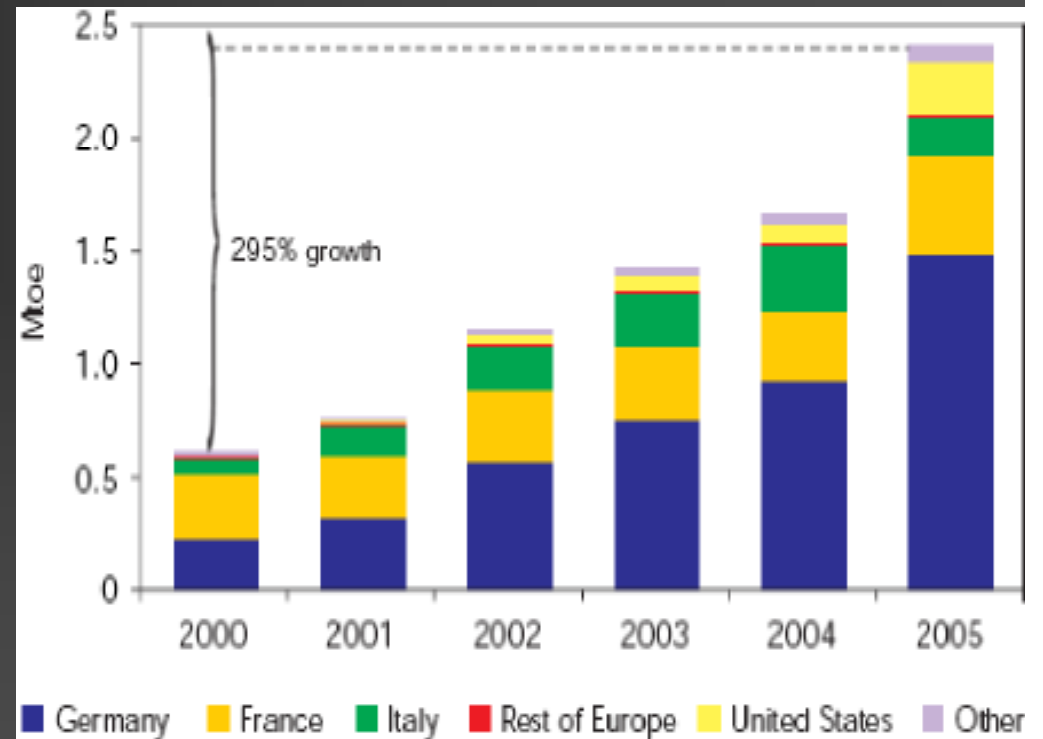
# Biodiesel Properties and Uses

- Nontoxic, biodegradable, and reduces some air pollutants
- B20 (20% biodiesel, 80% petroleum diesel) can generally be used in unmodified diesel engines;
  - In pure form (B100), but may require engine modifications.
  - B20 contains 9% less energy content per gallon than #2 diesel
- New production process that includes hydrogenation of oils and fats is entering the market
  - Can produce a biodiesel that can be blended with fossil diesel up to 50% without any engine modifications
- Has a higher cetane number and provides more lubricity
- Potential issues with cold starting
  - Cold weather storage requires additional steps to keep Biodiesel usable



# World Production of Biodiesel

- Biodiesel is the fastest growing Biofuel
  - Started from a lower base than ethanol
- Production accelerated from 2004 to 2005
  - 75% increase in Germany, France, Italy, and Poland
  - Over 300% increase in the United States
- Important blending stock to achieve ultra low-sulfur diesel



*Source:* IEA analysis based on F.O.Lights - IEA World Energy Outlook 2006



# Benefits and Costs of Biofuels

## Benefits

- Reduced oil imports and improved energy security
- Lower GHG emissions
- Reduced air pollution
- Improved vehicle performance
- Higher agricultural income and creation of rural jobs
- Reduction in solid wastes (biomass, grease, etc.)

## Costs

- Higher fuel production costs
- Extra costs for vehicles & fuels system modifications
- Increases in some pollutant emissions
- Higher crop and crop product prices
- Other environmental impacts (e.g. fertilizers runoff)



# Biofuels Basic Tenets

- Biofuels are produced from biomass
  - Plants or organic waste
- Biofuels can be blended at low concentrations with gasoline or diesel for use in today's vehicles
- Biofuels have the potential to cut CO<sub>2</sub> emissions
  - CO<sub>2</sub> is absorbed by the plants as they grow
- Biofuels are not completely “carbon neutral”

**Overall energy and CO<sub>2</sub> benefits of Biofuels must be assessed by full life cycle “Well-to-Wheels” studies.**

**The Biofuel Life Cycle includes all the processes from the growing of the plant right through to the vehicle exhaust emissions.**

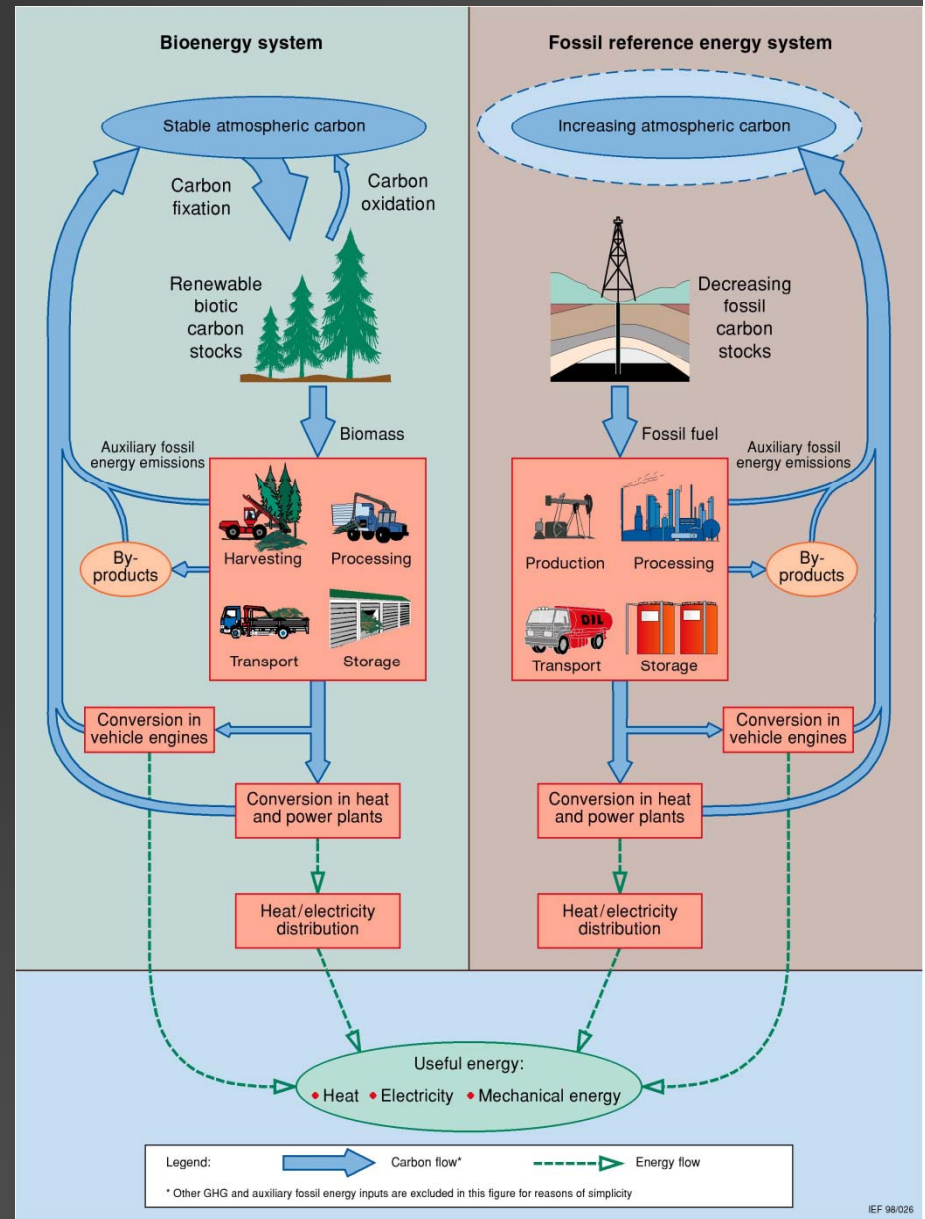




# Well-to-Wheel (W-t-W) Methodology

## Factors to be considered

- Carbon stock dynamics
- Trade-offs and synergies
- Permanence of reductions
- Emission factors
- Efficiency
- Energy inputs
- By-products
- Other GHG's



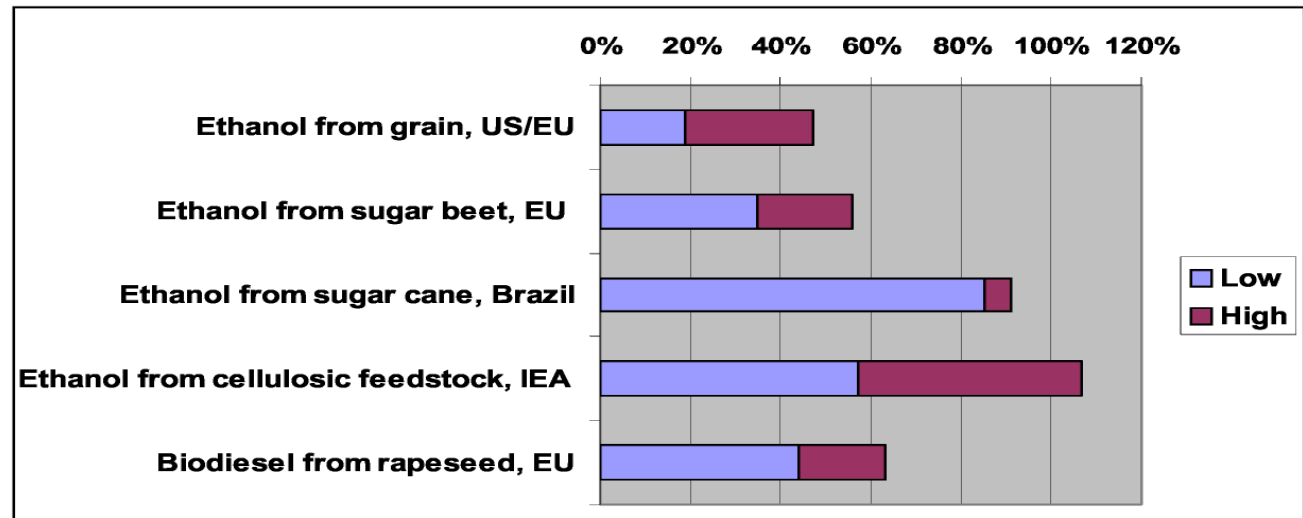
Source: IEA BioEnergy, Task 38



# GHG Reductions from Biofuels Vary by Feedstock and Technology

- Range of estimated percent reductions in Well-to-Wheel CO<sub>2</sub>-equivalent GHG emissions (per km)

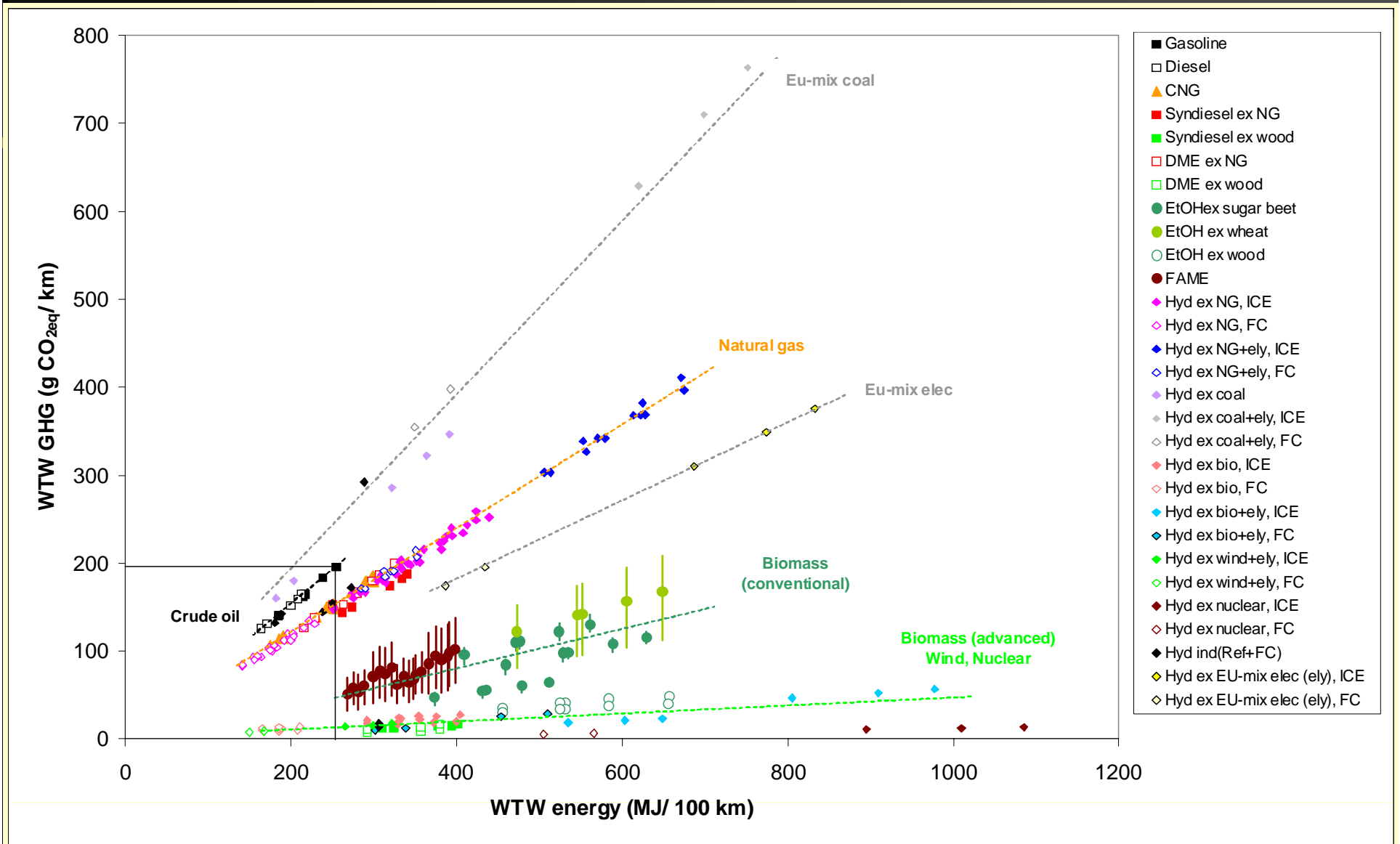
- Comparison of %Reductions for:
  - Ethanol
  - Biodiesel
- Comparison Base is fossil fuel production



Source: IEA, *Biofuels for Transport*, 2004



# Vast Differences between 1<sup>st</sup> and 2<sup>nd</sup> Generation Biofuels



Source: European Petroleum Industry Association, 2002



# 2<sup>nd</sup> Generation Biofuels:

## *Key Findings from Current Analyses*

- Used at 100% concentration, 2<sup>nd</sup> Generation Biofuels could reduce well-to-wheels CO<sub>2</sub> production by up to 90%
- 2<sup>nd</sup> Generation biofuels offer the potential to be the most cost-effective route to renewable, low-carbon energy for road transport
- 2<sup>nd</sup> Generation biofuels will not be available in significant commercial quantities for 5 to 10 years
- 2<sup>nd</sup> Generation Biofuels ought to be integrated with other Bioenergy considerations
  - Land-use for high-yield crops needs to be optimized with combined heat and power generation in conjunction with Biofuels production



# Are We There Yet?

## Cellulosic Ethanol is Arriving

- Three major approaches to cellulosic ethanol production
  - Concentrated acid hydrolysis
  - Thermochemical hydrolysis
  - Pretreated enzymatic hydrolysis

<b>Production Method</b>	<b>Advantages</b>	<b>Disadvantages</b>
<b>Acid Hydrolysis</b>	<ul style="list-style-type: none"><li>■ Proven Technology</li><li>■ High sugar recovery</li></ul>	<ul style="list-style-type: none"><li>■ Capital intensive</li></ul>
<b>Thermochemical</b>	<ul style="list-style-type: none"><li>■ Feedstock flexibility</li></ul>	<ul style="list-style-type: none"><li>■ Conversion difficult</li><li>■ Energy intensive</li></ul>
<b>Enzymatic</b>	<ul style="list-style-type: none"><li>■ potential for efficiency</li><li>■ Potential for cost saving</li></ul>	<ul style="list-style-type: none"><li>■ Hi cost of enzymes</li><li>■ Variable w/feedstock</li></ul>



# Synthetic Diesel: Biomass-to-Liquid (BTL)

- Several variations exist of the basic process
- Common Steps in BTL Production
  - Pellets formed from dried wood, straw, corn husks, garbage, and sewage-sludge.
  - Biomass-pellets are converted into a gas and charcoal
  - Low temperature gasification process is followed by purification
  - Gas is liquefied in a so called “Fischer–Tropsch” reaction
  - “Paraffin-like” liquid formed is isomerized to increase stability
  - Liquid is then distilled or “hydro-treated”.
- 60% of the distillate can be used directly as a diesel fuel
  - Remainder can be used in the chemical industry
  - Can also be further processed into gasoline or kerosene



# Market Transforming Projects

## *(U.S. DOE Grants)*

- The U.S. Biofuels Initiative is designed to lead to the wide-scale use of non-food based biomass
  - To enable use of agricultural waste, trees, forest residues, and perennial grasses, and
  - To produce transportation fuels, electricity, and other products
- U.S. DOE will invest up to \$385 million for six Biorefinery projects to incentivize introduction of cellulosic ethanol
- These projects are expected to play a critical role in transforming the market
  - Expected to produce over 130 million gallons annually
  - Investigate how to produce cellulosic ethanol more cost effectively
- Industry cost share, for these projects, is expected to be more than \$1.2 billion over the next four years



# Cellulosic Ethanol - U.S. DOE Incentives

Companies	Grant	Production	Feedstock
Abengoa Bioenergy Biomass, Kansas	\$76 million	11.4 million gallons annually	700 tons/day of corn stover, wheat straw, milo stubble, and switchgrass
ALICO, Inc, Florida	\$33 million	13.9 million gallons annually, (+ 8.8 tons H <sub>2</sub> and 50 tons of NH <sub>3</sub> /day)	770 tons/day of yard, wood, and vegetative wastes
BlueFire Ethanol, Inc., California	\$ 40 million	19 million gallons annually	700 tons/day of sorted green waste and wood waste
Broin Companies, South Dakota	\$ 80 million	125 million gallons annually (25% cellulosic)	842 tons/day of corn fiber, cobs, and stalks
logen Biorefinery Partners, Virginia	\$ 80 million	18 million gallons annually	700 tons/day of agricultural residues including wheat, barley and rice straw
Range Fuels, Colorado	\$ 76 million	40 million gallons annually (+ 9 million gallons of methanol)	1,200 tons/day of wood residues and wood based energy crops





# U.S. DOE Bioenergy Research Centers

- DOE Selected three lead institutions for these centers
  - Oak Ridge National Laboratory (ORNL),
  - University of Wisconsin-Madison (UWM),
  - Lawrence Berkeley National Laboratory (LBNL)
- The three Centers are leading collaborative efforts under complementary scientific agendas
  - ORNL will focus on the resistance of plant fiber to breakdown into sugars;
  - UWM is studying a range of plants to increase plant production of starches and oils; it also has a major focus on sustainability, examining the environmental and socioeconomic implications of moving to a Biofuels economy
  - LBNL will concentrate on “model” crops of rice and Arabidopsis, breakthroughs in basic science, and microbial-based synthesis of fuels beyond ethanol
- The centers represent multi-institutional partnerships
  - Seven DOE national laboratories, 18 universities, one nonprofit organization, and private companies



# Bioenergy Production Potentials for Selected Biomass Types, 2050

<b>Biomass Type</b>	<b>Bioenergy Potential (exajoules)</b>
<b><i>Agricultural Residues</i></b>	15–70
<b><i>Organic Wastes</i></b>	5–50
<b><i>Animal Dung</i></b>	5–55 (or possibly 0)
<b><i>Forest Residues</i></b>	30–150 (or possibly 0)
<b><i>Energy Crop Farming (current agricultural lands)</i></b>	0–700 (100–300 is more average)
<b><i>Energy Crop Farming (marginal lands)</i></b>	60–150 (or possibly 0)
<b><i>Biomaterials</i></b>	Minus 40 – 150 (or possibly 0)
<b><i>TOTAL</i></b>	40–1,100 (250–500 is more average)

*Source:* Andre Faaij, Copernicus Institute, Utrecht University, report submitted to Worldwatch Institute, 17 January 2005



# In Summary

- Interest in producing and using Biofuels is increasing
  - long-term technical and political targets
  - Risks associated with taking a very narrow perspective
- The world of fuels is becoming increasingly diverse
  - fossil fuels will remain with us for a long time to come,
  - international trading of bio-components between producers and importers is already occurring,
  - locally-adapted fuels have a role to play in specific markets,
  - Introducing 1<sup>st</sup> generation fuels may not reduce emissions or add to energy security when relying on imports.
- Advanced Biofuels derived from ligno-cellulosic feedstock are now becoming available
  - Invest in biotechnology research to advance Biofuels production processes and reduce cost



# Recommendations

- Assess the energy & environmental balances prior to the introduction of Biofuels
- Verify suitability of Biofuels blends for engines in the market
  - Significant attention should be applied to detail to ensure fuels & engine compatibility as for existing fossil fuels
- Adhere to strict fuel quality standards to avoid contaminated fuels from entering the market
- Provide low concentration blends suitable for all potential users rather than 'niche applications' requiring costly infrastructures

**Biofuels have many benefits but specific applications should account for economic, social environmental and technological grounds in order to make them truly sustainable**



# Thank You



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